> TECHNOLOGY GUIDE

AUTOMOTIVE COLOR DESIGN & TECHNOLOGIES



This guide was created as a handy reference tool for automotive designers. It is intended to serve as an inspiration for you in exploring colors and effects to meet material design goals.

Color effects are suggested based on several criteria, including:

- Specific applications
- Ability to execute the effect in distinct resin grades
- Performance requirements of the application

If you do not see the color effect you are looking for, please contact us to collaborate on a solution. We have the ability to deliver custom solutions supported by molded-in color plastics testing procedures that can help you achieve your design and engineering specifications.

Contact us at **1.844.4AVIENT** (844.428.4368) or visit us at **avient.com**.

APPLICATIONS	RESIN TYPE	COLOR EFFECTS SUGGESTED (please click on link below to see examples)
IP Components Door Trim Console Seat Back Panel	Talc-Filled PP/ TPO	<u>Metallic</u> (various shades)
		<u>Metallic</u> (solid metal)
		<u>Metallic</u> (larger flakes - mimics paint)
		Laser Marking
		<u>Granite</u> (fibers)
		<u>Granite</u> (specks)
		Marble
	PP (unfilled)	<u>Granite</u> (fibers)
Lower Pillars		<u>Granite</u> (specks)
Quarter Trim Panel Seat Side Shield		Laser Marking
Safety Restraints		<u>OnColor REC Colorants</u> (seat shields)
		Marble
Upper Pillar Trim Grab Handles Headliner	TPO	<u>Bright Colors</u> (grab handles)
		<u>Granite</u> (fibers - minimal pillars)
		Laser Marking
Shifter Knobs	TPU	<u>Metallic</u> (solid metal)
		Laser Marking
		<u>Granite</u> (fibers)
		Marble

APPLICATIONS	RESIN TYPE	COLOR EFFECTS SUGGESTED (please click on link below to see examples)
Door Trim Pull Cup Console Cupholder Bezels Console Decorative Bezels/ Trim Rings	ABS	Metallic (bright chromatic colors) Metallic (solid metal) Marble Laser Marking (pattern on metallic)
Shade Mirrors Rearview Mirror Overhead Console Bin Tray	PC+ABS	<u>Marble</u> Laser Marking <u>Granite</u> (fibers)
Headrest Guides	HDPE	<u>Metallic</u> (solid metal)
Bin & Pullcup Mats Cupholders Safety Restraints Overmolding	TPE	Laser Marking Bright Colors Marble Granite (fibers)
Safety Restraints Sun Visor Vanity Frame Door Handle Bezels Switch Bezels Armrest Pullcup	GF PA	<u>Metallic</u> (solid metal)
A/C Vent Vanes Door Handle Seat Handle Carpet Clips	GF PA	<u>Metallic</u> (solid metal) <u>Granite</u> (fibers)

APPLICATIONS	RESIN TYPE	COLOR EFFECTS SUGGESTED (please click on link below to see examples)
Lower Pillars Quarter Trim Panel	РОМ	<u>Metallic</u> (solid metal) <u>Metallic</u> (various shades)
Seat Side Shield Safety Restraints		<u>Granite</u> (fibers)
Bezels Lenses	РММА	<u>Translucent/Tint/Fluorescent</u>
Bezels Lenses	ASA	Light Diffusion
Exterior Badging Exterior Mirrors	ASA	<u>Metallic</u> (solid metal)
		Laser Marking
		<u>Metallic</u> (various shades)

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LASER MARKING





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LASER MARK PATTERN on Metallic





















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